



TECHNICAL BULLETIN

KM COATINGS MFG.

Technical Bulletin #2015-002

TO: All KM Coating Users

CC: KM Sales & Technical Services

Date: November 20, 2015

Author: Steven C. Wadding RRC,RRO,CDT
National Technical Services Manager

RE: KM Epoxy Primer – Product Dilution Revision

The KM Epoxy Primer is a two component, water-based epoxy primer which enhances adhesion to a variety of porous and non-porous substrates. This primer has shown its effectiveness on promoting adhesion in years of installations. The KM Epoxy Primer product being a two-component material can be seen as cumbersome to mix and more difficult to apply if best practices are not followed. Please refer to labeling instructions and publish Product Data Sheet.

Prior dilution rate of One (1) pint (16 oz) has been revised to improve viscosity for spray and roll application techniques. It is acceptable to add up to 1 Quart (32 oz) per 5 gallon mix.

- Place 2.5 Gallons of the Part B “Dark Grey” in an empty pail, then add up to one Quart of Potable water and mix until uniform.
- To the Part B dilution, add in 2.5Gallons of the Part A “White” and mix until uniform. This resulting, thinner solution can more easily be sprayed than the more viscous solution without the quart of water.
- Mixing is best using a large paddle (Jiffy Mix), when mixing to reduce time and improve effectiveness. Overmixing of the Part B can result in a product that is viscous.

Special circumstances and questions should be addressed to KM Technical Services Department.